

DEACON

3300

Instructions:

1. Surface should be clean and dry (free from oil or foreign material to ensure proper sealing/adhesion).
2. On metal-to-metal joints, apply directly to one side of mating surface. If using a gasket, apply sealant cord to both sides of gasket or both sides of the mating surfaces.
3. To complete the seal, simply cross the two ends of the sealant cord.
4. Close and tighten joint (torqued to the equipment manufacturer's specifications if sealing a bolted flange).
5. Product will cure in service with heat.

Curing:

The chart below is a general guideline for the time required for a full cure at various temperatures. A seal will be achieved before a full cure is reached.

300°F	6 hrs
400°F	4 hrs
500°F	3 hrs
600°F	1 hr
700°F +	<1 hr

FOR INDUSTRIAL USE BY PROFESSIONALLY TRAINED PERSONNEL ONLY. CONSULT MSDS & TECH SHEET FOR ALL SAFETY, TECHNICAL, & WARRANTY INFORMATION BEFORE USE. **NOT RECOMMENDED FOR USE ON NUCLEAR APPLICATIONS**

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